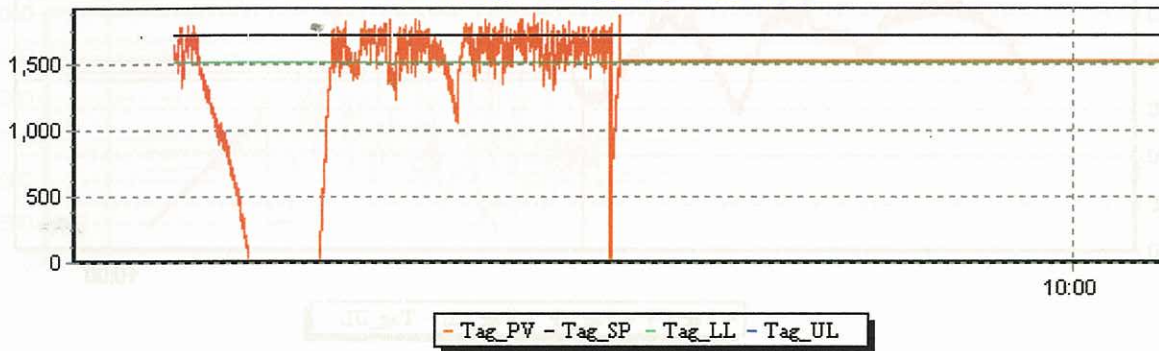


Calcine_Bed_Level_Control

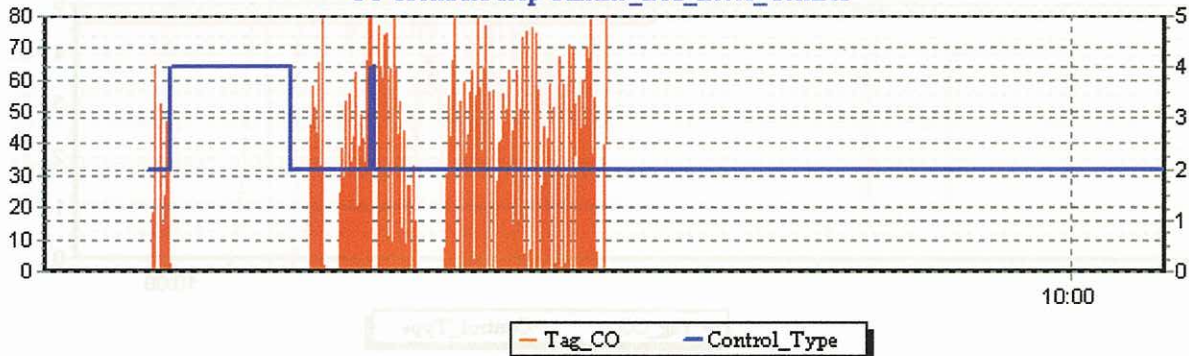
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Level (21 November 12:00 to 22 November 12:00)

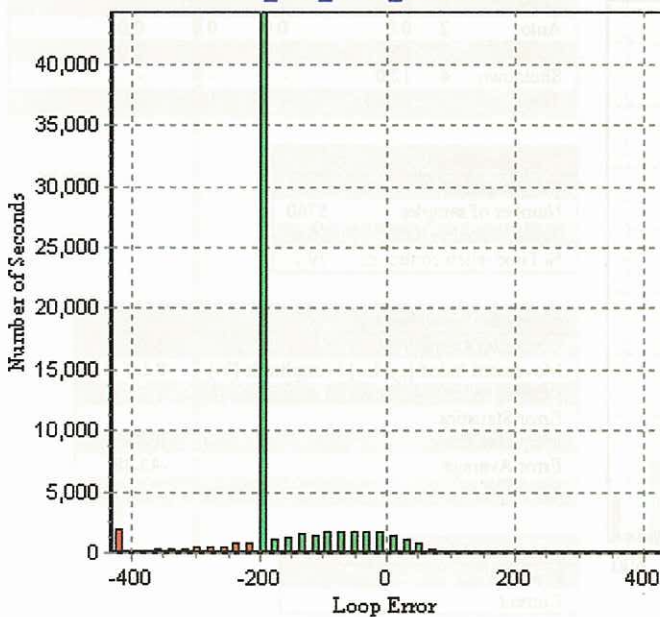
PV Trend for loop Calcine_Bed_Level_Control



CO Trend for loop Calcine_Bed_Level_Control



Error Histogram for Calcine_Bed_Level_Control



Mode	#	Duration%	LL%	UL%	Total Limits%
Manual	1	0.0	0.0	0.0	0.0
Auto	2	87.8	7.6	0.0	7.6
Cascade	3	0.0	0.0	0.0	0.0
Shutdown	4	12.2	-	-	-
Total	-	100.0	7.6	0.0	7.6

Loop Statistics	
Sample period	15
Number of samples	5760
% Good quality data	90.1
% Time when control on	79.1

Controller Performance	
Controller Output [%]	2.3
Movement Index [cycles] / Amplitude [%]	98.5 / 17.0
Reverse Index [#] / Reversal Amplitude [%]	332 / 29.7
Error Statistics:	
Integrated Error	842847.0
Error Average	-180.81
Error Std deviation	144.79

	P	I	D	Filter
Previous	-	-	-	-
Current	-	-	-	-